ULTRA·REL[®] Ceramic Hermetic **Frequency Mixers**

300 MHz to 12 GHz LO Levels 4 to 17 dBm

The Big Deal

- 3-Year Guarantee
- Hermetically sealed LTCC construction
- Low-profile case, 0.06" high
- Priced for outstanding VALUE

Product Overview

Mini-Circuits MAC mixers employ a unique new design and a highly repeatable, tightly controlled, automated process that delivers industry-leading reliability at a remarkably affordable price. Schottky diode quads meeting our strict specifications are bonded to a multilayer integrated LTCC substrate, and then hermetically sealed under a controlled atmosphere with gold-plated covers and eutectic AuSn solder. These passive, doublebalanced mixers have been tested to MIL requirements for gross leak, fine leak, thermal shock, vibration, acceleration, mechanical shock, and HTOL, and every MAC mixer is backed with our 3-year guarantee.

Click here for more about the MAC mixer

Feature	Advantages
Low, Flat Conversion Loss	No need to compensate for variations over frequency.
Hermetically Sealed	Ideal for use anywhere long-term reliability adds bottom-line value: high moisture areas, busy production lines, high-speed distribution centers, heavy industry, outdoor settings, and unmanned facilities, as well as military applications.
Rugged LTCC/Hermetic Construction	Demonstrated reliability in harsh, physically abusive environments with high vibration, ac- celeration, and/or mechanical shock.
Wide Operating Temperature Range	Guaranteed performance from -55 to +125°C. MAC mixers have also passed thermal shock testing from -55 to +150°C, through 1000 cycles, 15 minutes per cycle.
Exposed Termination Ends	Our unique case design allows for easy visual inspection of side solder fillets per IPC- A-610 section 8.3.4.6, and features gold-plated terminations for excellent solderability.
Incredible Performance/Price	Game-changing affordability brings Hi-Rel hermetic mixers within the reach of commer- cial budgets.

Key Features



CASE STYLE: DZ1650

Notes

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MAC Series

Ceramic, Hermetically Sealed Frequency Mixer wide BAND

Features

• wide bandwidth, 300 to 2400 MHz • low conversion loss, 6.5 dB typ.

• excellent L-R isolation, 40 dB typ.

• protected by US Patent 7,027,795

• 3-YEAR GUARANTEE - The Most Reliable Mixers

• LTCC double balanced mixer

• aqueous washable low cost · low profile, 0.060"

Applications cellular • PCN

• UHF TV WCDMA

· defense and weather radar

• defense communications

Level 7 (LO Power+7 dBm) 300 to 2400 MHz

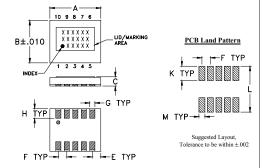
Maximum Ratings

Operating Temperature	-55°C to 125°C	
Storage Temperature	-65°C to 150°C	
RF Power	50 mW	
IF Current	40 mA	
Permanent damage may occur if any of these limits are exceeded.		

Pin Connections

LO	10
RF	5
IF	3
GROUND	1,2,4,6,7,8,9

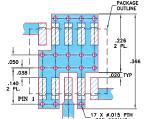
Outline Drawing



Outline Dimensions (inch

G	F	E	D	C	В	A
.030	.050	.050		.060	.250	.30
0.76	1.27	1.27		1.52	6.35	7.62
wt		М	L	K	J	Н
grams		005	070	005		050
yranis		.035	.270	.085		.056
0.29		.035 0.89	.270 6.86	.085 2.16		.056 1.42

Demo Board MCL P/N: TB-144 Suggested PCB Layout (PL-045)



.044 TRACE WIDTH, 3 PL (SEE NOTE BELOW)

(SLE WOLE BELOW) NOTES: 1. TRACE WIDTH IS SHOWN FOR ROGERS RO43508 WITH DIELECTRIC THICKNESS .020" ± .0015"; COPPER: 1/2 02. EACH SIDE. FOR OTHER MATERIALS TRACE WIDTH MAY NEED TO BE MODIFIED. 2. BOTTOM SIDE OF THE PCB IS CONTINUIOUS GROUND PLANE. DENOTES PCB COPPER LAYOUT WITH SMOBC (SOLDER MASK OVER BARE COPPER)

DENOTES COPPER LAND PATTERN FREE OF SOLDER MASK



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MAC-24+

CASE STYLE: DZ1650

+RoHS Compliant The +Suffix identifies RoHS Compliance. See our web site for RoHS Compliance methodologies and qualifications



Electrical Specifications at 25°C

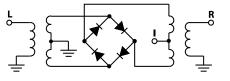
Parameter	Condition (MHz)	Min.	Тур.	Max.	Units
Frequency Range, LO/RF			300 - 2400		MHz
Frequency Range, IF			DC - 700		MHz
Conversion Loss*	300 - 2400	_	6.5	7.5	dB
LO to RF Isolation	300 - 2400	32	36	—	dB
LO to IF Isolation	300 - 2400	20	25	—	dB
IP3	300 - 2400	—	13	_	dBm
RF Input Power at 1 dB Compression	300 - 2400		+1		dBm

*Conversion Loss measured at 30 MHz IF.

Typical Performance Data at 25°C and LO=+7dBm

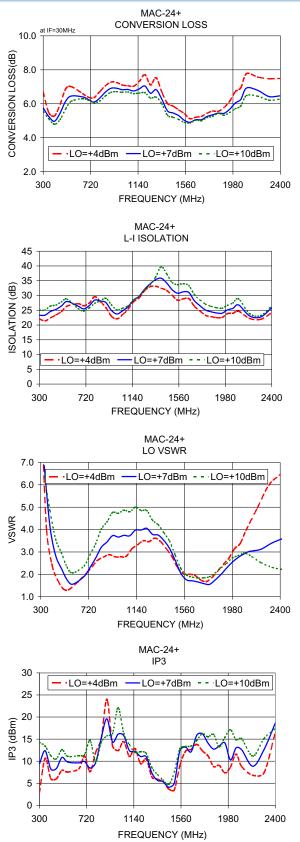
	Frequency (MHz)		Conversion Loss (dB)	Isolation L-R (dB)	Isolation L-I (dB)	VSWR RF Port (:1)	VSWR LO Port (:1)	
			LO	LO	LO	LO	LO	
	RF	LO	+7dBm	+7dBm	+7dBm	+7dBm	+7dBm	
	300.1	330.1	5.77	46.42	23.29	1.90	6.86	
	400.1	430.1	4.97	40.44	24.63	1.53	2.85	
	500.1	530.1	6.17	40.77	26.48	3.37	1.76	
	650.1	680.1	6.40	48.42	26.36	3.51	1.91	
	700.1	730.1	6.25	43.95	25.45	3.27	2.29	
	800.1	830.1	6.33	44.30	28.44	3.70	3.21	
	900.1	930.1	6.91	44.58	27.61	4.15	3.73	
I	1000.1	1030.1	6.83	44.01	23.73	3.86	3.74	
l	1100.1	1130.1	6.75	45.20	26.15	3.62	3.98	
	1200.1	1230.1	7.05	43.58	29.73	4.04	4.06	
	1300.1	1330.1	6.83	43.02	33.91	3.44	3.75	
	1400.1	1430.1	5.59	43.19	35.84	2.17	3.15	
	1500.1	1530.1	5.30	38.76	31.94	1.41	2.03	
	1600.1	1630.1	4.91	36.47	31.24	1.12	1.71	
	1700.1	1730.1	5.06	36.07	28.25	1.13	1.59	
	1800.1	1830.1	5.35	35.07	25.08	1.53	1.75	
l	1900.1	1930.1	5.43	34.94	24.08	1.55	2.28	
l	2000.1	2030.1	6.04	34.88	25.11	2.35	2.75	
	2100.1	2130.1	6.93	35.23	26.79	3.32	3.02	
	2400.1	2430.1	6.47	36.47	25.83	2.65	3.61	

Electrical Schematic

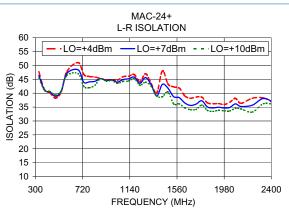


Performance Charts

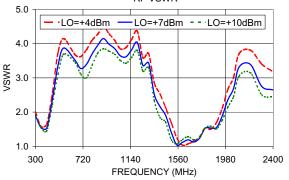
MAC-24+

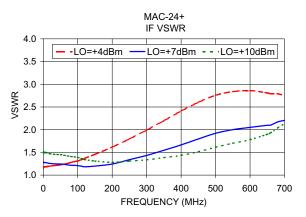


Notes









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Designed and Built for Long-Term Reliability in **HOSTILE ENVIRONMENTS**



Mini-Circuits MAC mixers meet or exceed the following qualifications:

Gross Leak	MIL-STD-202 Method 112, Condition D (100% of all MAC Mixers we ship)			
Fine Leak	MIL-STD-202 Method 112, Condition C, Procedure IIIa			
Thermal Shock	MIL-STD-202 Method 107 (-55/+100C°, 1000 cycles, 15 minutes) (-55/+150C°, 1000 cycles, 15 minutes)			
Vibration	MIL-STD-202 Method 204, Condition D (10-2000Hz sine, 20g, 3 axis, 12 c.y.ea.)			
Acceleration	MIL- STD-883 Method 2001, Condition E			
Mechanical Shock	MIL-STD-202 Method 213, Condition A			
HTOL	MIL-STD-202 Method 108, Condition D (1000 hours, 125°C, at rated LO level)			
Multiple Reflow	JESD22-B102			
Bend Test	JESD22-B113			
Adhesion Strength	Push test >10lb			









All Photos courtesy of U.S. Military and NASA

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